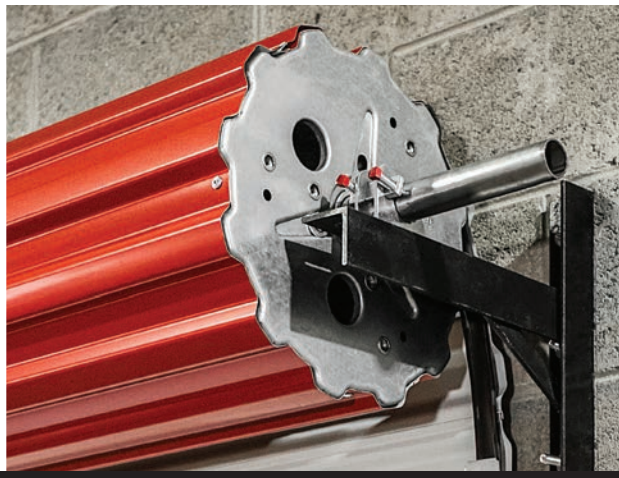


PRODUCTS & SERVICES

DOORS • HALLWAY SYSTEMS • COMPONENTS

EXCEPTIONAL PERFORMANCE YOU CAN RELY ON

When you partner with us, you can be confident that you'll benefit from on-time and accurate delivery, fast and easy installation, and the lasting durability of our door products over years of continuous use.

Our team of experts prides themselves on making all aspects of purchase, delivery and installation simple and easy. We have decades of industry experience and our customers rely on this expertise so that they can focus on their success.

OUR UNIQUE ADVANTAGE

Through our unmatched network of building brand companies, we are a leader in the manufacturing of commercial-grade steel doors, components, and accessories. For more than 25 years, we have partnered with our customers to deliver durable, high-quality products backed by distinguished customer service and an enduring commitment to excellence.

The backbone of our storgage building product line is our roll-up door. We were among the first manufacturers to dedicate resources to the commercial roll-up product category, and today we remain an influential leader in the market. Utilizing an in-house wind-testing facility and cutting-edge equipment, we manufacture our doors to the highest possible standards.

DURABLE CURTAINS

Our roll-up door curtains are manufactured with Grade E hard steel. We offer light-duty, heavy-duty, and wind-certified doors in 11 standard and 13 non-standard colors for any application.

LONG-LASTING SPRINGS

Springs are the most critical mechanical component of a steel curtain roll-up door. We use only oil-tempered, torsion-type springs for our doors to help ensure longevity of use with minimal maintenance.

PATENT-PENDING CORRUGATED DRUM DESIGN

Our unique and innovative corrugated drum design provides superior cycle operation, improved sound control, and a more seamless appearance when compared with industry-standard alternatives. This innovative corrugated drum fits flush with the sheet, enabling the door to roll up quickly and quietly with each use to save you time and effort. (Open-barrel doors optional on light-duty mini doors.)

INDUSTRIES

COMMERCIAL

The demands of the commercial construction industry are complex and ever-changing. Whether your building project is a storage facility, carport, arena, or otherwise, we provide the flexibility to support your business objectives. Our high-quality products are easy to install and come equipped with steel components that help ensure reliable, long-lasting performance so that you can focus on the day-to-day demands of operations.

Relevant Products: 1900 Series, 2000 Series, 2500 Series, 3000 Series, 5000 Series

SELF-STORAGE

From large, multi-story complex facilities to small conversion projects and everything in between, our team supports your self-storage initiative through a range of products and solutions including doors, hallway systems, partitions, wire-mesh and more. We understand that reliability, security and aesthetics are all important business considerations, and our high-quality products provide everything you need to help attract and retain customers while keeping your facility operating at maximum efficiency.

Relevant Products: 650 Series, 690 Series, Hallway Systems, Components

AGRICULTURAL

We are proud to serve the U.S. agricultural industry with a full range of products designed to address the unique challenges of your business—including strong wind conditions and other adverse environmental hazards, as well as critical safety considerations. Our doors are easy to maintain and built to last, enabling you to focus on the demands of the job at hand. Consider adding an electronic motor operator to further improve efficiency and ease of use, as well as supplemental safety features to protect you, your employees and your property.

Relevant Products: 1900 Series, 2000 Series, 2500 Series, Swing Doors

PARKS & RECREATION

When it comes to protecting valuable public or private assets, security and reliability are paramount. From seasonal boat and RV storage to indoor and outdoor arenas, park buildings and beyond, our portfolio of products minimizes hassle and helps safeguard your investment. Our doors can be fitted with a number of components to customize and improve ease of operation, and can also be painted to suit any style or meet any need.

Relevant Products: 1900 Series, 2500 Series, Swing Doors

WAREHOUSE & FREIGHT TERMINALS

In an industry where time is money and every second counts, an inoperable door means real dollars lost—and not just in repair costs. We deliver a wide range of low cost yet durable solutions built to stand up to the rigors of heavy daily use. Our doors are ideal for freight terminals and warehouse facilities, and provide long-lasting performance with little-to-no maintenance required.

Relevant Products: 1900 Series, 2000 Series, 3000 Series, 5000 Series

SERVICES

STORAGE PROJECT SERVICES

With decades of experience in the field, we're committed to supporting your storage initiative however possible. We have the flexibility to deliver pricing estimates based on an existing design, or can work with you to develop a new layout to ensure you're getting the most value out of your space. We also provide comprehensive detailing services and dedicated project management support before, during and after sale—from scheduling and delivery to providing reputable installer referrals and invoicing.

WARRANTIES

We stand behind the quality and durability of every product and solution we create. We offer a full one-year product warranty on all doors, hallway systems, hardware, and fittings, and will gladly replace any item that fails due to defective material or workmanship during that timeframe. In addition to our standard warranty on material, we offer a 30-year Paint Warranty.

ROLL-UP DOORS

Built to last and operate smoothly under even heavy daily use, our metal roll-up doors are designed for both light-duty or heavy-duty applications to fit your needs.

DOORS

LIGHT-DUTY ROLL-UP

650 SERIES

Transform your building's exterior and protect your assets with our economically-efficient 650 Series steel-curtain roll-up door. The 650 Series was engineered to protect and maintain building envelopes in extreme conditions without the heavy, weighted elements frequently required in commercial use.

- Maximum opening size 10' x 10'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation
- 18-gauge galvanized steel guide system

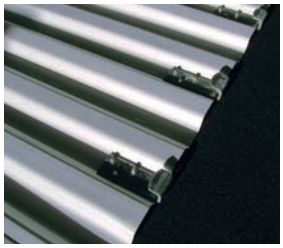
HEADROOM
17" (UP TO 10')
SIDE ROOM
3¼" (UP TO 8'8")
3½" (UP TO 10')

9 ½"
DRUM

WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

The 650 Series is wind rated up to 8'8" wide and approximately 90 MPH.



690 SERIES

When reliable performance in geographies often susceptible to high-wind events like tornadoes and hurricanes is required, our 690 Series is the optimal choice. Designed to operate smoothly and perform well in severe weather conditions, this metal roll-up door won't buckle, bow, bend, become misaligned from the tracks or separate from the door frame during strong storms and wind events.

- Maximum opening size 10' x 10'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation
- 16-gauge galvanized steel guides and windbar
- Wind-load tested in accordance with IBC, FBC and TDI

HEADROOM
18" (UP TO 10')
SIDE ROOM
3¼" (UP TO 8'8")
3½" (UP TO 10')

9 ½" DRUM

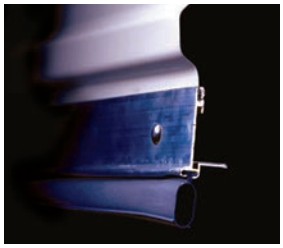
WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

The 690 Series is wind rated up to 8'8" wide and approximately 140 MPH—ensuring they meet mini-warehouse wind-load requirements.

DOORS

LIGHT-DUTY ROLL-UP



1900 SERIES

The 1900 Series commercial-style roll-up door utilizes 9 1/2" drums instead of 12" drums, which allows it to operate quietly and requires less headroom during installation.

- Maximum opening size 12' x 14'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation
- A.C.E. (Advanced Curtain Engagement) guide system

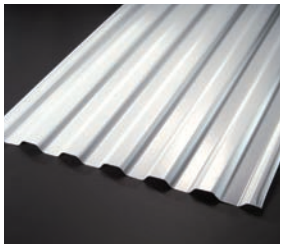
HEADROOM
17" (UP TO 10')
19" (10'-14')

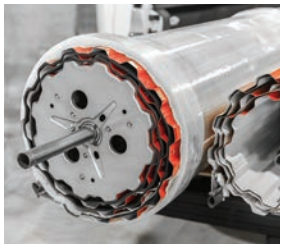
9 ½"
DRUM

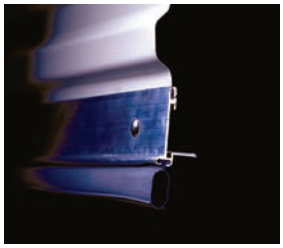
WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

NOTE: The 1900 Series is not rated for wind loads.
Please see the 2500 Series, 3000 Series, or 5000 Series.







2000 SERIES

The 2000 Series is the perfect door for light-duty applications that require frequent use. These quality, low-maintenance roll-up steel doors are ideal for warehouses, car washes, machine shops, auto body shops, and more. Our commercial-grade steel curtains are designed to meet or exceed operational requirements, and the 16-gauge 12" drums are easy to retract and maintain.

- Maximum opening size 12' x 18'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation
- A.C.E. (Advanced Curtain Engagement) guide system

NOTE: The 2000 Series is not rated for wind loads.
Please see the 2500 Series, 3000 Series, or 5000 Series.

HEADROOM
20" (UP TO 10')
22" (10'-14')
24" (Over 14')

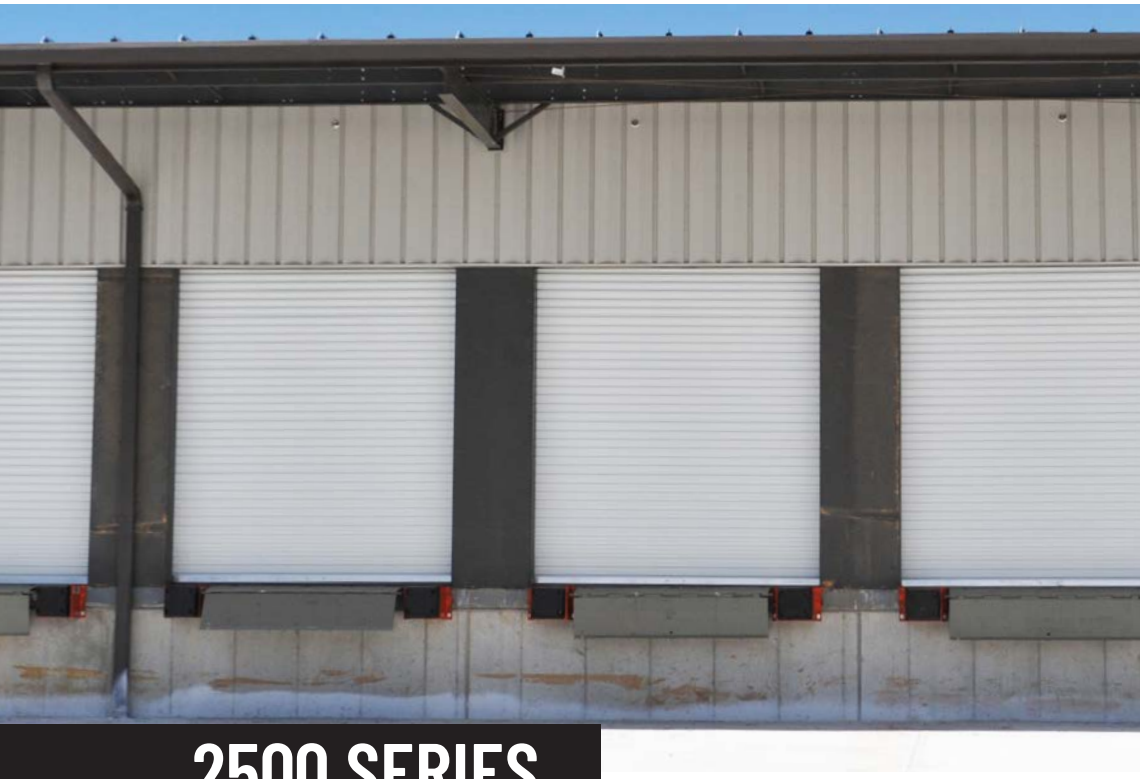
12"
DRUM

WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

DOORS

HEAVY-DUTY ROLL-UP



2500 SERIES

Our 2500 Series is a heavy-duty sheet door suitable for warehouse and freight buildings. The 2500 Series has deep engagement guides, ensuring superior durability and strong, long-lasting performance.

- Maximum opening size 18' x 18'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation
- A.C.E. (Advanced Curtain Engagement) guide system

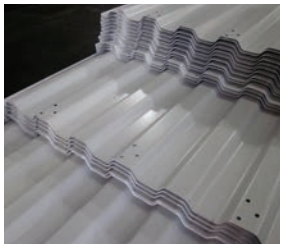
HEADROOM
20" (UP TO 10')
22" (10'-14')
24" (OVER 14')

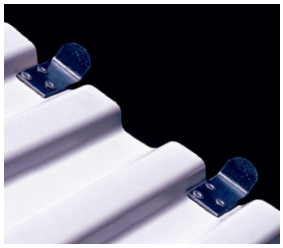
12"
DRUM

WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

The 2500 Series is wind rated up to 12' wide.
The pressure rating increases as the door width decreases.





3000 SERIES

Our 3000 Series commercial-grade steel door is built with superior, high-strength materials and is engineered to withstand moderate to high wind loads common in many coastal regions. The 3000 Series features ribbed corrugation with an "L" shaped windlock design that grips in place under high pressure, and an 80-degree profile that makes installation fast and easy.

- Maximum opening size 20' x 16'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation featuring (three-rivet windlock attachment)
- A.C.E. (Advanced Curtain Engagement) guide system

HEADROOM
20" (UP TO 10')
22" (10'-14')
24" (OVER 14')

12"
DRUM

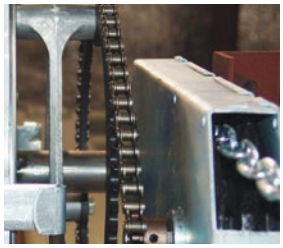
WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

The 3000 Series is wind rated up to 16' wide.
The pressure rating increases as the door width decreases.

DOORS

HEAVY-DUTY ROLL-UP



5000 SERIES

Built to stand up to strong winds caused by tornadoes and hurricanes for years with little-to-no maintenance, the durable 5000 Series door meets the stringent building codes of many coastal areas. Features include deep engagement guides and side curtain "J" shaped windlocks to maintain the operational integrity of the door and comply with most state and local building codes.

- Maximum opening size 18' x 16'
- 26-gauge galvanized, Grade E hard steel curtain with 5/8" ribbed corrugation featuring (three-rivet windlock attachment)
- A.C.E. (Advanced Curtain Engagement) guide system

HEADROOM
20" (UP TO 10')
22" (10'-14')
24" (OVER 14')

12"
DRUM

WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

The 5000 Series is wind rated up to 16' wide.
The pressure rating increases as the door width decreases.

1108

SWING & LOCKER DOORS

Our metal swing and locker doors arrive pre-assembled for quick and easy installation. Available in matching or accenting colors, these doors are designed to complement the roll-up doors in your facility and help contribute to a clean and comfortable environment.

SWING DOORS

Ideal for smaller storage needs, our new and improved heavy-duty metal swing doors are 30% heavier than standard swing doors and feature an additional hinge to prevent buckling and misalignment. This new design helps prevent security issues and ensures durability throughout the product lifecycle.

Pre-assembled for quick and easy installation, Our swing doors are available in matching or accenting colors to complement the existing roll-up doors in your facility. Additionally, our swing doors are compliant with the Americans with Disabilities Act (ADA).

WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

- 26-Gauge Corrugated Profile or 20-Gauge Flush Profile
- Interior use only
- Corrugated Swing Door
  - Min. and max. width: **Min.** = 2'6" **Max.** = 3'6"
  - Min. and max. height: **Min.** = 20.75" **Max.** = 7'4"
- Flush Swing Door
  - Min. and max. width: **Min.** = 2'6" **Max.** = 3'6"
  - Min. and max. height: **Min.** = 2' **Max.** = 7'4"

DOORS

SWING & LOCKER

LOCKERS

Our locker doors are half the size of our standard swing door and can be installed in double- and triple-stack configurations. Like our larger swing doors, locker unit doors are available in a variety of colors to complement the interior of your facility and arrive pre-assembled to ensure ease of installation.

- 26-Gauge Corrugated Profile or 20-Gauge Flush Profile
- Interior use only

WARRANTY
30/25
FILM/CHALK-FADE

WeatherXL™

HALLWAY SYSTEMS

The Corawall and Securawall hallway systems eliminate the hazards associated with unfinished or exposed edges and give your facility a completely finished look.

HALLWAY SYSTEMS

CORAWALL HALLWAY SYSTEM

This completely flush vertical interlocking hallway panel promotes the aesthetics of your hallway system. The 12" self-aligned panel allows for fasteners to remain concealed, except where it is secured with a channel at the top.

- 24-gauge panel
- 20-gauge top channel
- 20-gauge bottom channel
- 22-gauge mid-span
- Interlocking flush design
- Available in a Glossy White Siliconized Polyester or acrylic-coated Galvalume®
- Interior use only

SECURAWALL HALLWAY SYSTEM

The Securawall System is a low cost, attractive divider partition for self-storage facilities. The panel is designed to lock together tightly at the side seams without the use of exposed fasteners, this hallway system ensures security without sacrificing function, quality, or aesthetics.

- 26-gauge panel
- 20-gauge top channel
- 20-gauge bottom channel
- 22-gauge mid-span
- Available in a Glossy White Siliconized Polyester or acrylic-coated Galvalume®
- Interior use only

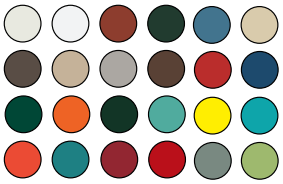
STANDARD DOOR PRODUCTS

PATENT-PENDING CORRUGATED DRUM

Our industry-leading corrugated drums provide smoother cycle operation, improved sound control, and full-color coverage of the axle and barrel. Available for light-duty (open-barrel doors optional) and heavy-duty roll-up doors in standard applications, our corrugated drum improves alignment, enabling the door to roll up quicker and tighter with superior control.

STAINLESS STEEL LATCH

The stainless steel latch is constructed with limited pry points, double padlock compatibility and the ability to operate with magnetic alarm systems.



24 COLOR OPTIONS

Our steel curtain roll-up doors can be customized by choosing from our attractive selection of color options in two diffeent paint systems.

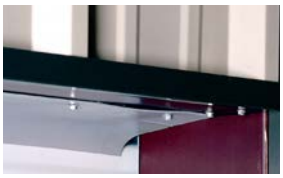
- Final color selection should be made from metal color chips.
- Non-standard colors may require extended lead time.

OPTIONAL PRODUCTS

TENSION SET BRACKETS

Greatly improve the time and effort needed to adjust smaller roll-up doors with our tension set brackets. Older doors lack tension adjusters and require a technician to re-adjust spring tension. Our tension set brackets make adjusting roll-up doors faster, safer, and easier. Facility maintenance personnel can adjust the doors themselves in as little as five minutes using an allen wrench.

Relevant Products: 650 Series, 690 Series



TOP DRAFT STOP

Top draft stops prevent unwanted air flow from entering your structure.

Relevant Products: 650 Series, 690 Series

SPACER

Designed for easy installation and corrosion resistance, the spacer features durable single-piece, aluminum-forged construction and only requires three bolts to install.

Relevant Products: 1900 Series, 2000 Series, 2500 Series, 3000 Series, 5000 Series

APEX AND BEZEL LATCHES

We offer the Apex and Bezel latches to provide security and dependability to any door.

Relevant Products: 650 Series, 690 Series, 1900 Series, 2000 Series, 2500 Series, 3000 Series, 5000 Series

MOTOR OPERATORS

Our electric motors increase ease of use and improve the convenience of day-to-day operations.

Relevant Products: 650 Series, 690 Series, 1900 Series, 2000 Series, 2500 Series, 3000 Series, 5000 Series

SADDLE CLAMPS

Our single-piece saddle clamp is bolted to the structural steel bracket for added strength and stability while remaining quick and easy to install. Single-piece saddle clamps facilitate safe and easy tension adjustments when compared to two-piece alternatives.

Relevant Products: 1900 Series, 2000 Series, 2500 Series, 3000 Series, 5000 Series

VISION PANELS

Vision panels provide outside visibility and allow light entry through a 5" x 17" panel.

Relevant Products: 1900 Series, 2000 Series, 2500 Series

4:1 REDUCTION CHAIN HOIST

Our manual chain hoists are the most economical option. Ideal for infrequently opened light-duty roll-up doors that are 12'x14' or smaller.

Relevant Products: 1900 Series, 2000 Series, 2500 Series, 3000 Series, 5000 Series

8:1 REDUCTION CHAIN HOIST

This larger, higher ratio chain hoist allows you to maintain better control of the travel speed when opening and closing the door as well as reducing the number of rotations.

Relevant Products: 3000 Series, 5000 Series

HALLWAY SYSTEMS

ADA KITS

We are committed to helping keep your facilities compliant with the Americans with Disabilities Act of 1990 (ADA). For facilities with 200 units or fewer, five percent of units must be ADA compliant. For facilities with more than 200 units, 10 units plus an additional two percent of all units must be compliant.

Relevant Products: 650 Series, 690 Series

NOTE: In addition to the number of compliant units, specific door pulls, signage, and door tensioning is required to meet the ADA's guidelines. These items are included in each kit

BURGLAR BARS

Burglar bars are a low-tech security option for hallway system units. The galvanized hat channels attach horizontally to existing support columns at 8" increments to secure the space above the top of the hallway system or above the unit partition.

- 2 3/4"-wide, galvanized channels
- Self-drilling fasteners
- Available in glossy white or acrylic-coated Galvalume®

Relevant Products: 650 Series, 690 Series

MESH

Protect the contents of your storage unit with this effective and cost-efficient security solution. Our wire mesh can be installed either horizontally above or vertically between units. The mesh allows light and air flow inside of the interior hallway systems while eliminating overhead gaps to keep unit contents secure.

- 2" x 2" 16-gauge welded wire
- 2" x 2" Galvalume® mesh angles
- 8" x 1/2" self-drilling fasteners
- 26-gauge special wire mesh clips

Relevant Products: 650 Series, 690 Series

CORNER GUARDS

Corner guards improve the longevity and durability of both corrugated and flush hallway systems. The Galvalume® diamond embossed angle of our corner guards protects against inevitable damage caused by hallway traffic.

Relevant Products: 650 Series, 690 Series

KICKPLATES

Offering superior durability and design, our kickplates ensure efficient operation of your facility for years to come. The Galvalume® strip provides exceptional protection from push carts and other hall traffic while helping to create a clean and inviting aesthetic appearance.

Relevant Products: 650 Series, 690 Series

UNIT PARTITION

Mid-span horizontal bracing supports increased wall strength and utilizes hem-and-channel construction to eliminate sharp edges and conceal exposed fasteners. This durable solution combines strength with safety and visual appeal in an affordable package that accommodates unusual loads placed on walls.

- 20-gauge channel
- Hem-and-channel construction

Relevant Products: 650 Series, 690 Series

FILLER PANEL

Filler panels are used in interior and exterior applications and enclose the area just above the storage door, securing your valuables and maintaining the aesthetics of your hallway

Relevant Products: 650 Series, 690 Series

FLUSH HEADER PANEL

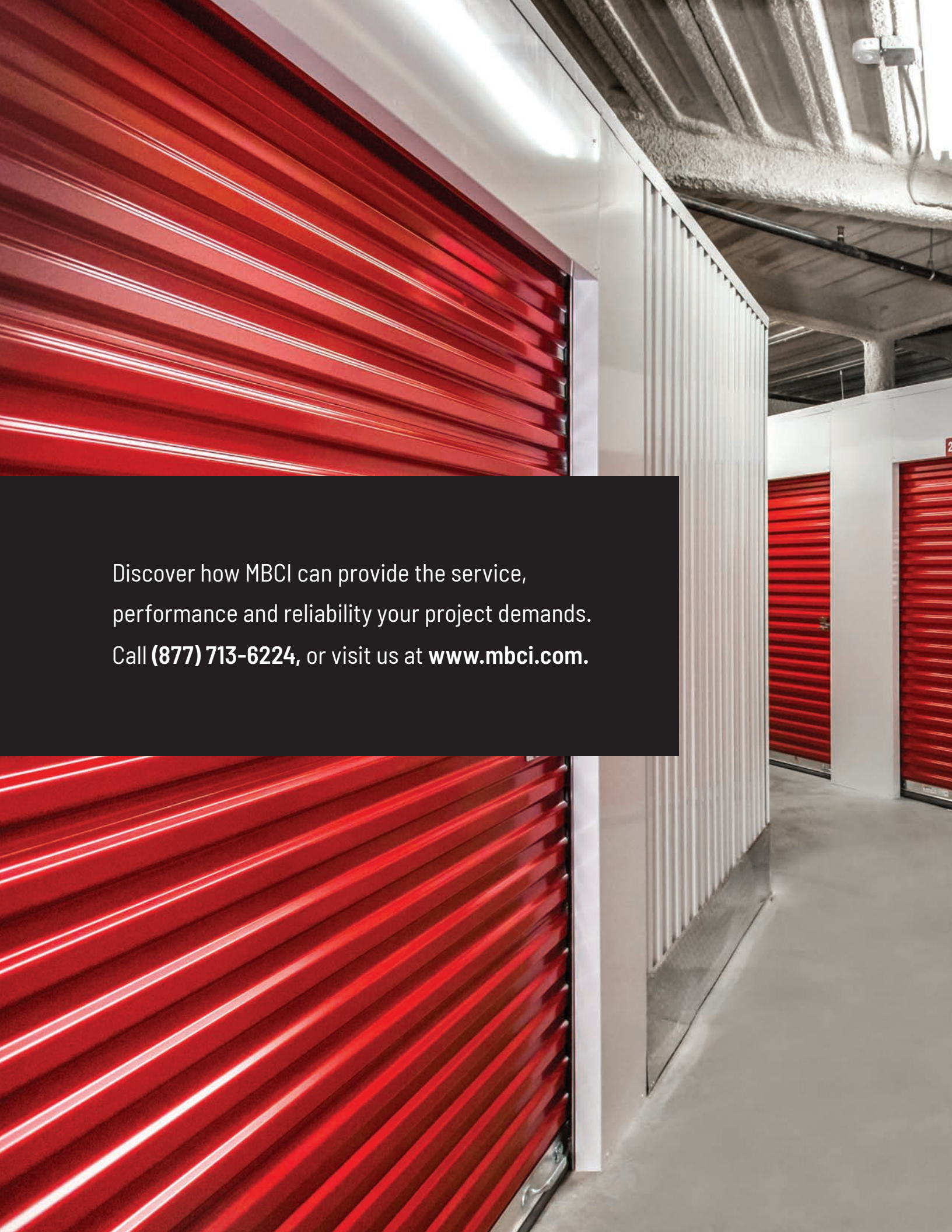
Enclosing the area just above the storage door, our flush header panels ensure your valuables are kept secure and create a clean, flush hallway aesthetic.

Relevant Products: 650 Series, 690 Series

ROLL-UP FRAME

This strong, 20-gauge flush frame is designed to be durable and maximize and space in your interior unit.

Relevant Products: 650 Series, 690 Series



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EXIT

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